

With an impressive speaker lineup and a range of different issues tackled, this event is sure to offer unique insights to those working with bulk handling systems on site.

Gary James, Materials Handling Specialist, MINERVA ENGINEERING

Bringing the best in bulk materials handling to the West Coast!

# Mine Site Bulk Materials Handling Forum 2010

Two Day Conference: 23 & 24 November 2010

Focus Day: 25 November 2010

Venue: Holiday Inn City Centre Perth

Practical strategies for meeting throughput requirements with cost-effective system design, analysis and upgrades

## Why Attend the Mine Site Bulk Materials Handling Forum 2010?

- ✓ It is an **essential event** for those working with bulk materials handling systems on the West Coast
- ✓ Discover how to **minimise commodity loss** and **increase throughput**
- ✓ Hear **industry best-practice and up-to-date** research on improving system design, analysis and upgrade
- ✓ Take away **practical information** for the application of new strategies on your site
- ✓ Book onto our evening workshop and focus day for further **in-depth strategies for handling improvement**

## Upgrade Your Registration through Attendance at Our Evening Workshop and Focus Day!

### Focus Day: Plant Design and Dust Management

Presented by **Peter Wypych**,

Chair of the Australian Society for Bulk Solids Handling

- Efficient and optimised plant design
- Effectively mitigating operational factors such as spillage, blockage and quality control
- Designing your plant to minimise dust generation
- Implementing dust control and management systems

### Evening Workshop: Applying Fluid Dynamics for Improved Bulk Materials Handling Efficiency, Throughput and Cost Reduction

Presented by **Dr Jie Wu**, Team Leader – Fluid Dynamics, CSIRO PROCESS SCIENCE AND ENGINEERING

- Improving throughput with computational fluid dynamics
- Fluid modelling for process improvement
- Slurry pumping and pipelining
- Reduced maintenance costs with wear and erosion solutions



## Featuring an Expert Speaker Lineup:

Peter Wypych, Chair

**AUSTRALIAN SOCIETY FOR BULK SOLIDS HANDLING**

Gary James, Materials Handling Specialist  
**MINERVA ENGINEERING**

Roman Foltyn\*, Area Manager - Materials Handling  
**BHP BILLITON MITSUBISHI ALLIANCE**

Steve Davis, Chief Materials Handling Engineer  
**BECHTEL ENGINEERING**

Michael Hopkins, Bulk Materials Handling Specialist  
**HATCH ASSOCIATES**

Leigh Paskin, Engineering Manager  
**HATCH ASSOCIATES**

Dr Jie Wu, Team Leader – Fluid Dynamics  
**CSIRO PROCESS SCIENCE AND ENGINEERING**

Alan Langridge, Senior Project Engineer  
**CALIBRE GLOBAL**

Romildo Votto, Senior Project Manager  
**TURNER & TOWNSEND**

Ian Brown, Lecturer  
**UNIVERSITY OF ADELAIDE WHITE IRON PROJECT**

Graham Powell, Research Fellow  
**UNIVERSITY OF ADELAIDE WHITE IRON PROJECT**

Dr Goutam Das, Senior Research Scientist  
**CSIRO MINERALS**

Dr Abdul Mazid\*, Senior Lecturer in Mechanical, Mechatronic Engineering & Bulk Materials  
**CENTRAL QUEENSLAND UNIVERSITY**

\*Subject to final confirmation



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Exhibitor:



Organised by:



Researched & Developed by:



# Mine Site Bulk Materials Handling Forum 2010

Dear Colleague,

Bulk materials handling is the backbone of a mine site, so it is essential to ensure that your system is operating effectively and getting the throughput you need. **One of the best ways to develop your processes and your team is by hearing about what others are doing to optimise their processes, and receiving practical guidance on how these methodologies can be applied to your site.**

It is my pleasure to introduce the **Mine Site Bulk Materials Handling Forum 2010**, WA's first and only event presenting unique case studies, new research, interactive discussions and practical workshops. This event has been extensively researched and specifically tailored to the needs of those working with conveyors, plants and refineries.

Topics covered include:


- Effectively Utilising **3D Engineering Tools** for Improved System Design
- **Predicting Bulk Material Flow** and Behaviour for Mining and Handling Operations
- **Analysing System Constraints** for the Effective Distribution of Time and Money
- **Dealing with Rough Terrain** for your Bulk Materials Handling System
- **Outsourcing Fabrication** for Bulk Materials Handling Systems

On top of this we are featuring two inclusive workshops, allowing you to get even more value and ensuring you achieve practical outcomes for your project or mine site. These workshops will be looking at two essential aspects of bulk materials handling: balancing capacity and spending by determining overload rates; and reducing commodity loss and controlling risk by minimising spillage.

If you're serious about getting your system up and running, or upgrading it appropriately to ensure the production capacity your site needs, then you cannot afford to miss this industry-leading event.

I look forward to meeting you in November.

Best regards,



Anna McDougall,  
Conference Director –  
Mine Site Bulk Materials Handling Forum 2010  
Mining IQ

**P.S.  
Book early and  
receive \$500  
off! See back for  
details**

**“Finally an event which specifically brings materials handling guidance to the West Coast. The Mine Site Bulk Materials Handling Forum 2010 is a great opportunity for engineers and managers to learn of new ways to improve their operations.”**

Peter Wypych, Chair, AUSTRALIAN SOCIETY FOR BULK SOLIDS HANDLING

## Who Will Attend the Mine Site Bulk Materials Handling Forum?

- Lead Mechanical Engineers
- Project Engineers
- Process Engineers
- Structural Engineers
- Engineering Managers
- Project Managers
- Materials Handling Engineers

## Companies That Have Previously Attended Mining IQ Events Include:

- |                             |                              |
|-----------------------------|------------------------------|
| • AECOM                     | • Newmont                    |
| • Anglo Coal                | • Oxiana                     |
| • Aurecon                   | • OZ Minerals                |
| • Avoca Resources           | • Parsons Brinckerhoff       |
| • Barrick                   | • Peabody Energy             |
| • BHP Billiton Ltd          | • Perilya Ltd                |
| • Curragh Queensland Mining | • Queensland Alumina Limited |
| • Downer EDI                | • Rio Tinto Coal             |
| • Exco Resources            | • Rio Tinto Iron Ore         |
| • Heron Resources           | • Sinclair Knight Merz       |
| • Integra Mining Ltd        | • Thiess                     |
| • Leighton's Contractors    | • Western Areas              |
| • Minara Resources          | • Xstrata Coal               |
| • Newcrest Mining           | • Xstrata Zinc               |

## About Our Exhibitor

As part of the Steinert Group, headquartered in Cologne, Germany, Steinert Australia draws on over 100 years experience in the design and manufacture of magnetic and sensor sorting technology.



Steinert is a worldwide leader in separation technologies, specializing in tramp iron removal, mineral beneficiation and dense medium recovery.

With manufacturing and test facilities in Melbourne and over 100 years experience, Steinert can offer the mining industry the best technical solutions and guidance for all separation requirements.

**“There are plenty of new technologies available to assist with the modeling and development of bulk materials handling systems. This forum is the perfect opportunity to develop an understanding of this field and how your project can save time and money by using it!”**

Dr Jie Wu, Team Leader - Fluid Dynamics, CSIRO Process Science and Engineering

# DAY ONE: Tuesday 23 November 2010

## 8.30 Registration and Arrival Coffee

## 9.00 Opening Remarks from Conference Chair and Mining IQ Romildo Votto, Senior Project Manager TURNER & TOWNSEND

## 9.10 Predicting Bulk Material Flow and Behaviour for Mining and Handling Operations

Traditional design methods are finding it increasingly difficult to predict the flow and behaviour of bulk materials (from ROM to export) due to: larger capacities; higher belt speeds; more complex 3D conveyor and chute geometries; increasingly variable and difficult product properties. The consequences of poor prediction and design include: belt mistracking; increased spillage, clean-up, maintenance and dust emissions; decreased system capacity. This session will demonstrate how new validated computer simulation technology has been developed at the University of Wollongong to solve or avoid these problems. Particular topics that will be addressed include:

- Calibration and large-scale validation of computer simulation parameters
- Comparisons with traditional design methods
- Dealing with wet and sticky bulk materials
- Case study examples, including large-capacity conveyor transfers and loading applications

**Peter Wypych**, Chair  
**AUSTRALIAN SOCIETY FOR BULK SOLIDS HANDLING**

## 9.50 Applying Fluid Dynamics to Processing Models for Improved Flow

This session will look at the application of computational fluid dynamics (CFD) to process modelling in order to see how this technology can assist in improving flow and thereby saving energy. This session will cover case studies of how CFD can assist in increasing throughput and minimising operating costs, with more interactive guidance available in the evening workshop.

- Overview: fluid modelling (physical and CFD) for process improvement
- Utilising CFD for bulk materials planning and process design
- Full-scale improvement case examples: slurry transport, slurry holding and processing plants

**Dr Jie Wu**, Team Leader – Fluid Dynamics  
**CSIRO PROCESS SCIENCE AND ENGINEERING**

## 10.30 Morning Tea and Networking Opportunity

## 11.00 Effectively Utilising 3D Engineering Tools for Improved System Design

This session will address how best to utilise software and 3D modelling for conveyor system upgrades and design, ensuring that you get the best out of your money.

- Evaluating available software functionality
- Using laser photogrammetry as an add-on to brownfields development
- Utilising 3D CAD modeling
- Understanding digital photographic means to ensure plant images are widely available

**Michael Hopkins**, Bulk Materials Handling Specialist  
**HATCH ASSOCIATES**

**Leigh Paskin**, Engineering Manager  
**HATCH ASSOCIATES**

## 11.40 Condition Monitoring of Belt Conveyors on Mine Sites

This session will look at how best to track the condition of your conveyor system using non-destructive testing methodologies. Maintenance and monitoring of your belts is essential to ensuring that they are repaired or replaced at a time which is ideal for continued use and minimised downtime, so

understanding condition monitoring is crucial for those working with bulk materials handling systems.

- Non-destructive testing for conveyor belts
- Understanding the importance of condition monitoring in the overall process
- Mine to mill conveyor systems and the critical areas for monitoring
- Belt replacement and repair

**Dr Abdul Mazid\***, Senior Lecturer in Mechanical, Mechatronic Engineering & Bulk Materials  
**CENTRAL QUEENSLAND UNIVERSITY**

## 12.20 ROUNDTABLE DISCUSSION Analysing System Constraints for the Effective Distribution of Time and Money

Ensuring that your money is getting the best possible results is crucial, so it is essential to find ways to effectively and efficiently prioritise different engineering works and upgrades while balancing cost with capacity requirements. This interactive roundtable session will address how to identify the best use for your budget, your time, and your resources.

- Evaluating your system accurately to ensure constraint areas are recognised
- Keeping records and tracking upgrades for effective organisational schemas
- Utilising previous work results to understand the system and improve new developments or upgrades

**FACILITATOR: Romildo Votto**, Senior Project Manager  
**TURNER & TOWNSEND**

## 1.00 Lunch and Networking Opportunity

### **INCLUSIVE WORKSHOP** (includes afternoon tea and networking break)

#### **Obtaining both Current and Future Throughput Requirements: Balancing Capacity and Spending by Determining Effective Overload Rates**

The number one goal of anybody working with a bulk materials handling system is that of ensuring throughput is at the required level. However, problems can arise in future when higher throughput is needed and system capacity is not sufficient. One way to avoid expensive equipment replacements or system redesign is to build extra capacity into the original system. This inclusive workshop will provide practical guidance on how best to achieve this additional capacity without breaking the bank or overdesigning the system.

#### **2.00 Identifying potential problem areas with your system or design for future expansion works** **2.45 Evaluating future throughput requirements and ensuring a sufficient overload percentage**

3.15 Afternoon tea and networking break

#### **3.45 Avoiding overdesign with realistic calculations and consultation**

#### **4.15 Applying lessons to established systems: how can you ensure your system upgrades will be appropriate for future expansions?**

**Gary James**, Materials Handling Specialist  
**MINERVA ENGINEERING**

## 4.30 Closing Comments from Chair and End of Day One

## 5.00 Beginning of Workshop A: Increasing Throughput and Reducing Operating Costs with Computational Fluid Dynamics

\*Subject to Final confirmation



# DAY TWO: Wednesday 24 November 2010

## 9.00 Opening Comments from Chair

### 9.10 Outsourcing Fabrication for Bulk Materials Handling Systems: Saving Time and Money while Avoiding the Pitfalls

Choosing the right piece of equipment for your system is fundamental to ensuring that your bulk materials handling achieves its goals. This session will address foreign outsourcing of equipment fabrication and what kind of challenges you can face in the process, as well as savings.

- Knowing your requirements: levels, grades and properties you need for your system
- Outsourcing basics: what do I need to know?
- Challenges and pitfalls which can present themselves

**Alan Langridge**, Senior Project Engineer  
**CALIBRE GLOBAL**

## BHP BILLITON DOUBLE SESSION FEATURE

### 9.50 Feedback on Materials Handling Systems at Chilean Mining Operations

This case study presentation will look at some of the bulk material handling systems in South America with overviews on the positive and negative achievements.

- Hauling, crushing and conveying systems
- Improvements to stockpiling strategies
- Operational feedback initiatives
- Positive and Negative Achievements: what did we learn from the experience?

### 10.30 Managing Dust for Bulk Materials Handling Systems

This Dust Managements presentation will look at the Dust Generation and Mitigation principals and typical dust control systems.

- Staying up to date with environmental regulations
- Understanding dust generation and mitigation principals
- Planning and implementing dust control systems

**Roman Foltyn\***, Area Manager - Materials Handling  
**BHP BILLITON MITSUBISHI ALLIANCE**

### 11.10 Morning Tea and Networking Opportunity

### 11.40 Dealing with Rough Terrain for your Bulk Materials Handling System: a Marandong 10.5km Overland Conveyor Case Study

Rough terrain can cause serious problems for the development of your bulk materials handling system. This session will effectively address how to overcome some of these challenges.

- Evaluating terrain: what problems could arise?
- Optimum route selection
- Dealing with community issues such as noise level requirements
- Addressing the common pitfalls of handling rough terrain
- Adopting cost-effective means of overcoming terrain issues

**Gary James**, Materials Handling Specialist  
**MINERVA ENGINEERING**

### 12.20 A New Tough High Chromium White Iron for Materials Handling on Mine Sites

Conventional wear resistant alloys are a compromise of wear resistance for service life and toughness for prevention of sudden failure. A new tough high chromium white iron has been developed by reversing the usual research methodology. The toughness has been optimized followed by increased wear resistance.

- Predicting the service life for wear-resistant alloys: can this be assured?
- Producing superior wear life to conventional high chromium white iron
- Prototype trialling for confirmation of wear life improvements

and laboratory fracture toughness

- Using the new alloy as-cast (no heat treatment) and without special foundry equipment or processing

**Ian Brown**, Lecturer  
**UNIVERSITY OF ADELAIDE**

**Graham Powell**, Research Fellow  
**UNIVERSITY OF ADELAIDE**

### 1.00 Improving Slurry Viscosity for Increased Production

This session will outline some of the improvements that can be made in order to improve the viscosity of nickel laterite slurries. These improvements will be investigated in the context of a rheology study. By reducing slurry viscosity, a higher density can be pumped through the autoclaves.

- Study background
- How can viscosity be reduced?
- Utilising these findings for improved production levels
- Practical application

**Dr Goutam Das**, Senior Research Scientist  
**CSIRO MINERALS**

### 1.40 Lunch and Networking Opportunity

## 2.40 INCLUSIVE WORKSHOP

(including afternoon tea and networking opportunity)

### Reducing Commodity Loss and Controlling Risk by Minimising Spillage

Commodity loss can occur in a variety of ways, but two of the main problem areas are fines and spillage. This session will address how to effectively reduce the amount of fines from your system as well as strategies for eliminating spillage. These strategies can also assist in reducing the risk of accidents, machinery damage and fires.

### 2.40 Locating problem areas in your system through effective monitoring

### 3.00 Understanding the risks and costs involved with spillage

### 3.15 Afternoon tea and networking opportunity

### 3.45 Utilising scrapers and other technology

### 4.15 Common pitfalls for mine site systems: spillage causes and ways to avert them

**Peter Wypych**, Chair  
**AUSTRALIAN SOCIETY FOR BULK SOLIDS HANDLING**

### 4.45 Closing Comments from Chair and Mining IQ

### 5.00 End of Forum

“Research associations can provide some important insight into the direction of industry, and this forum doesn't shy away from bringing new technologies forward so that engineers can see what opportunities exist.”

**Dr Goutam Das**, Senior Research Scientist  
**CSIRO MINERALS**

\*Subject to Final confirmation

# Workshop and Focus Day

**A:** Tuesday 23 November 2010 4:30pm – 7:30pm (includes light dinner)

## Applying Fluid Dynamics for Improved Bulk Materials Handling Efficiency, Throughput and Cost Reduction

This workshop will look at the application of fluid dynamics research and flow modelling (computational fluid dynamics and physical modelling) to improve transport and processing of bulk materials. It will further cover the how modelling (physical and CFD) can assist in increasing throughput and minimising operating costs.

- 4.30 Introduction to workshop
- 4.40 Fluid modelling for process improvement overview how CSIRO collaborated with mining/mineral industry
- 4.50 Slurry pumping and pipelining as a safe and energy efficient technique for slurry transport
- 5.10 Utilising new and innovative drag reduction technology
- 5.20 Reduced maintenance cost: wear/erosion solutions.
- 5.50 Light Dinner
- 6.10 Energy efficient slurry holding, storage and slurry mixing using Swirl Flow Technology
- 6.30 Overview of other latest technology and research for improving minerals processing technologies.
- 6.50 Case studies: full-scale examples
- 7.30 End of Workshop

### About your facilitator:

**Dr Jie Wu, Team Leader – Fluid Dynamics, CSIRO  
PROCESS SCIENCE AND ENGINEERING**

Jie is one of Australia's leading experts on the practical applications of fluid dynamics to the mining and minerals sector. He graduated from a Bachelor of Science in Civil and Mechanical Engineering from HeHai University in 1982 and stayed on there to complete his Masters. In 1994 he completed his Doctor of Philosophy in Mechanical Engineering from Monash University. He has received numerous awards, including the CSIRO Divisional Award for Fluid Flow Technology Innovation, the 1998 Chemical Award for his research into Agitator software, and the United Kingdom's Harold V Disney Prize in the Power Industries Division. Jie joined CSIRO in 1994 and he now leads the computational fluid dynamics team for the Process Science and Engineering division. His areas of specialty research include industrial multiphase flows; mixing, agitation and aeration technology; and slurry flow erosion. His team provides research for the mining industry and further develops innovative flow technologies for process efficiency improvement, product quality and throughput increases, and the reduction of operating costs.



**Focus Day:** Thursday 25 November 2010 9:00am – 4:00pm (includes lunch)

## Bulk Material Handling Plant Design and Dust Management

**9.00 – 12.00**

### **PART A: Optimising Plant Design for Improved Efficiency**

It is essential to design a reliable bulk material handling facility that promotes efficiency as it highly impacts the transportation, storage, handling and operational aspect of the commodity. In this comprehensive workshop, you will learn about several factors affecting plant efficiency.

- 9.00 Introduction to Focus Day
- 9.20 Analysing traditional versus modern design of handling facilities
- 9.40 Understanding the importance of flow properties and flow patterns
- 10.00 Utilising component interface technology
- 10.30 Light snack break
- 11.00 Dealing with operational issues: blockage; spillage; quality control; segregation; shipping problems
- 11.40 Industrial case studies

**12.00 – 1.00 End of Part A and Lunch Break**

**1.00 – 4.00**

### **PART B: Dust Mitigation and Management Strategies for Improved Commodity Quality**

Dust always emerges as a serious problem in the mining industry. It tremendously impacts the quality of the commodity and starts from the pit right through the transport infrastructure and up into the ship. It is essential to understand how you can eradicate the generation of dust and manage your dust problems so that the quality of your commodity supply chain is not compromised.

- 1.00 Introduction to Part B
- 1.10 Understanding health and safety requirements in relation to dust

- 1.30 Investigating the cost, hazards and damaging nature of dust
- 2.00 Designing the plant to minimise dust generation
- 2.45 Light snack break
- 3.15 Attacking the root cause/s of the problem
- 3.30 Implementing an efficient dust control and management system
- 4.00 End of Focus Day

### About your facilitator:

**Peter Wypych, Chair, AUSTRALIAN SOCIETY FOR BULK SOLIDS HANDLING**

Peter Wypych is the Founder and General Manager of Bulk Materials Engineering Australia and has completed over 500 projects for industry, involving R&D, feasibilities, troubleshooting, technical and safety audits, general and concept design, optimisation, debottlenecking and/or rationalisation of bulk handling plants and processes. This work has been completed for companies all around Australia and the world and covers most industry sectors, such as agriculture, chemical, food, mining, minerals processing, pharmaceutical, power, recycling, refining and smelting, transport and export infrastructure.

Peter Wypych also has been involved with the research and development of bulk materials handling and processing technology at the University of Wollongong since 1981. His areas of expertise include bulk materials handling, conveying, conveyor transfers, computer simulation technology, dust hazards and control, including dust explosions. Peter Wypych has published over 300 articles in these areas and has presented numerous training workshops, seminars and professional development courses around the world. He is the Chair of the Australian Society for Bulk Solids Handling, Engineers Australia.



# Mine Site Bulk Materials Handling Forum 2010

Conference Dates: 23 & 24 November 2010  
 Focus Day: 25 November 2010  
 Venue: Holiday Inn City Centre Perth

To speed registration, please provide the priority code located on the mailing label or in the box below.

## Venue:

Holiday Inn City Centre Perth  
 Address 778-788 Hay Street PERTH WA 6000  
 Phone 08 9261 7200  
 Fax 08 9261 7277  
 Web [www.holidayinn.com.au](http://www.holidayinn.com.au)

## Airfares and Accommodation

Eventscentral is the official booking agent for **Mine Site Bulk Materials Handling Forum 2010**. Eventscentral has access to discounted rates at a range of hotels for all attendees of this event. To take advantage of these great rates or to book your air travel please go to [www.eventscentral.com.au/iqpc.html](http://www.eventscentral.com.au/iqpc.html) or email [iqpc@eventscentral.com.au](mailto:iqpc@eventscentral.com.au)  
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Vendor Package	Early Bird Discount – *Register and pay before 27/08/2010 <b>SAVE \$500*</b>	Standard Pricing
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Register me for the Mine Site Bulk Materials Handling Forum 2010 Workshop and Focus Day

- A Applying Fluid Dynamics for Improved Bulk Materials Handling Efficiency, Throughput and Cost Reduction
- B **FOCUS DAY** - Bulk Material Handling Plant Design and Dust Management
  - Please send me \_\_\_ set(s) of AUDIO COMPACT DISCS and PRESENTATION CD at \$878.90 (\$799 plus GST)
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